

VAMPAMID 6 3025 VO DF

PA6 resin, 30% mineral filled, flame retarded with halogens
for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
PHYSICAL PROPERTIES				
Density	-	ISO-1183	g/cm ³	1,59
Linear Mould Shrinkage	-	ASTM D-955	%	0,9
Trasversal Mould Shrinkage	-	ASTM D-955	%	0,8
Water Adsorption	23°C-24h	ASTM D-570	%	1
THERMAL PROPERTIES				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	190
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	150
Long Term Temperature	-	Internal Method	°C	120
MECHANICAL PROPERTIES				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m ²	2,5
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m ²	20
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	55
Elongation at Break	23 °C	ISO-527/1-2	%	2
Tensile Modulus	23 °C	ISO-527/1-2	MPa	7500
ELECTRICAL PROPERTIES				
Comparative Tracking Index	-	IEC 60112	V	400

VAMPAMID 6 3025 V0 DF

PA6 resin, 30% mineral filled, flame retarded with halogens
for injection moulding



FLAME RESISTANCE

Thickness 3,2 mm	-	UL 94	-	V0
Thickness 1,6 mm	-	UL 94	-	V0
Thickness 0,8 mm	-	UL 94	-	V0
GWFI (1 mm)	-	IEC 60695-2-12	°C / mm	960
GWFI (2 mm)	-	IEC 60695-2-12	°C / mm	960